

*WP-leader* Pontus Blomberg, Karolinska University Hospital

#### Partners

Karolinska Institutet, KTH, RISE, Region Uppsala, Pfizer, Cytiva, Xintela, Boobicell, Cell Seed, TATAA Biocenter, Region Stockholm, Region Skåne, Region Västerbotten, Region Östergötland and Region Örebro län.



## **WP2** Projects

**2-1 Developing a Pre-GMP facility for vectors and genetically modified cells** Karolinska Institutet (PL-Sällberg), Karolinska Universitetssjukhuset, Cytiva, RISE.

**2-2 Vecura - An Infrastructure for Development and Manufacturing of ATMPs** Karolinska (PL-Blomberg), KI, Uppsala university, RISE, GEHC, CellSeed AB.

**2-3 Expansion of GMP Compliant Tumor Infiltrating Lymphocytes (TILs) in Xuri bioreactor** Karolinska (PL-Blomberg), KI, Cytiva.

#### 2-4 Harmonizing HQ plasmid production between pre-GMP and GMP sites,

Karolinska Institutet (PL-Sällberg), Karolinska Universitetssjukhuset, Cobra Biologics, Svenska vaccinfabriken AB.

2.1 - Developing a Pre-GMP facility for vectors and genetically modified cells



RI. SE



#### Q3 2018 – Q2 2021

#### Aim:

• Set up and equip the Pre-GMP facility for the development of SOPs for production of gene modified T cells

#### Methods/technologies:

- Plasmid production using disposable tanks
- DNA and RNA transfection of human PBMC
- Lentiviral production and transduction of human PBMC with T cell receptor genes targeting hepatitis C

## 2.1 - Developing a Pre-GMP facility for vectors and genetically modified cells

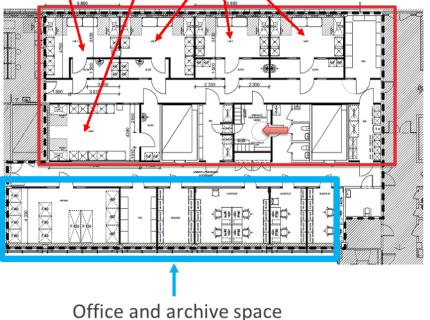
#### **Results/Achievements:**

- Eppendorf fermentor purchased and installed
- Milteny Prodigy with electroporator (first in the EU) in use
- First generation of TCR-T cells have been produced
- 4/5 clean rooms are currently occupied

#### **Presentation and publications:**

- Anna Pasetto (Facility Director) presented the facility at the CAR-TCR Summit meeting in London Feb 24-26, 2020
- Five publications

5 fully equipped clean rooms for: cell expansion, vector and plasmid production and purification, multiple projects





2.2 - Vecura - An Infrastructure for Development and Manufacturing of ATMPs













RI. SE



#### Aims:

Q1 2018 – Q4 2020

- Set up manufacturing processes compliant with EU-regulations ٠
- Manufacture GMP-products ۲
- Completed clinical trials using Vecura-site products ٠

#### Methods/technologies:

GMP-manufacturing (Clean rooms, GMP-adaptation of • manufacturing processes, Establishment of batch records, *Regulatory support)* 



#### **Results/Achievements:**

Manufacturing of CAR T Cells for B-cell malignancies (ongoing programme, >30 patients treated) PIs: Gunilla Enblad and Magnus Essand, Uppsala

*Manufacturing of TILs in bioreactors (Xuri)* PI: Rolf Kiessling, Karolinska Institutet

*Established GMP protocol for manufacturing of IPS-cells* PI: Anna Falk, Karolinska Institutet

#### Established GMP compliant hESC bank

PI: Fredrik Lanner, Karolinska Institutet

#### Manufactured Mesenchymal Stroma Cells for ARDS/Covid-19

PI: Oscar Simonson, Akademiska Sjukhuset, Uppsala

**Establishment of GMP manufacturing of keratinocytes for treatment of burn injuries (ongoing, tech transfer phase)** PI: Folke Sjöberg, Linköping

#### 4 publications and 2 manuscripts



## 2.3 - Expansion of GMP Compliant Tumor Infiltrating Lymphocytes (TILs) in Xuri bioreactor







#### Q1 2018 – Q4 2019

#### Aims:

- MAT 02 Clinical Trial Melanoma
  - PI: Rolf Kiessling and Maria Wolodarski (Karolinska and KI)
- GMP Manufacturing: CCK and Vecura

#### Methods/technologies:

#### Design of trial

- Cohort, A, receives only the TILs
- Cohort, B, receives TILs and also dendritic cell (DC) vaccine at three occasion

#### GMP manufacturing

• Cell expansion of TILs in a closed culture system; the Xuri Bioreactor provided by Cytiva



#### Pis: Rolf Kiessling and Maria Wolodarski



## 2.3 - Expansion of GMP Compliant Tumor Infiltrating Lymphocytes (TILs) in Xuri bioreactor



## **Results/Achievements:**

- Slow inclusion due to efficient check point inhibitors
- Efficient response in in the TILs + DC vaccine group (cohort B).
  - Four responders
    - Two are now free of tumors
    - One has only a very small lesion left
- Optimization of the protocol have resulted in that the latest patients all have been infused with approximately 30 billion TIL cells.



2.4 – Harmonizing HQ plasmid production between pre-GMP and GMP sites

BIOLOGICS

Q3 2019 – Q2 2021

#### Aim:

**Partners:** 

 Harmonize HQ plasmid production between pre-GMP at KI and Cobra Biologics

KAROLINSKA

#### Methods/technologies:

• Fermentor based production and downstream processing



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# Guiding ATMPs to patients

## **Results/Achievements:**

- Eppendorf fermentor purchased and installed
- Upstream protocol and instrumentation in place

#### Patent:

• New GTMP patent filed (SVF)

#### Future plans:

- Fermentation run planned for December 2020
- Establish protocol for downstream process